

TECHNICAL DATA SHEET

MULTIGROUT 801 GP

PAS-TDS-GRT-003

Specification Type

Meets requirements of CRO-C 226-80 and ASTM C 109-80 specifications.

Description: MULTIGROUT 801 GP a premixed ready-to-use dry grout with specially graded siliceous aggregates shrinkage compensation chemicals and blended with Portland Cements to produce a flowable non-shrink grout. It is grey coloured, is non-oxidizing and has no added chlorides or nitrates.

Typical Applications: In all applications where a non-shrink flowable natural aggregate cementitious grout is required or specified; particularly where a pre-mixed durable and permanent grout with high early strength are the criteria.

Advantages

- * MULTIGROUT 801 GP a flowable grout that provides precision support under load bearing elements such as machine base plates, crane and transporter rails, stanchions and column bases, anchor bolts, precast units, bridge bearings and for repairing of honeycomb in concrete etc.
- * MULTIGROUT 801 GP a precision grout for use when flowable consistency is required and when the principal requirement is a shrink free grout.
- * High Early Strength - complies to ASTM C 109-80 specification. Obtains a minimum compressive strength to facilitate rapid installation and early operation of machinery / structures.
- " Non-Shrink - meets CRD-C 621 Specification. A non-shrink grout that hardens, free of bleeding, settlement or drying shrinkage. Maintaining tight contact with the underside of grouted elements.
- * Flowable Consistency - meets CRD-C 226-80 Specification. A grout when mixed and placed at flowable consistency remains free from segregation and bleeding (by flow table test method). Iron Free - a non-metallic aggregate grout for use where an appearance similar to concrete or mortar is required.
- * Durability - a dense and ultimate high strength grout which contains no gas-generating or air- release agents such as aluminum powder, fluid coke, etc. it is durable and withstands repetitive loading requirements.
- * Reliability - MULTIGROUT 801 GP is premixed thus eliminating costly on site blending errors.

Typical Properties: Stiffening Test

Initial Set	Approx 2 hours at 20°C
Final Set	Approx 4 hours at 20°C
Flow characteristics	Flowable - meets CRD-C 226-80 Specification
Shrinkage	Non-shrink meets CRD-C621 Specification
Flashpoint	Not Applicable
Operating temp	Between 5°C to 200°C. Permissible for use with equipment exposed to the above temp parameters
Storage life	Up to 1 year when store under cover and in dry conditions

Yield

One 25kg bag of MULTIGROUT 801 GP when mixed with 4.0 to 4.2 litres of water will yield + 13 litres of flowable grout. Note: Optimum water demands can be verified on site as environmental and placing conditions influence grout / water requirements.

Strength Development

The strength of MULTIGROUT 801 GP is dependent on the water demand, curing and age of hardened grout. To determine the earliest the equipment or machinery can be put into operation, the above must be considered. Protect from freezing until fully cured for 28 days.

Typical Strengths of MULTIGROUT 801 GP:

Strength in MPa at flowable consistency and tested at 20°C. Age

Compressive	Flexural	Tensile 1 day	15.0
MPa	1.2 MPa	1.0 MPa	
3 Days	25.0 MPa	2.4 MPa	2.0 MPa
7 Days	40.0 MPa	3.8 MPa	3.9 MPa
28 Days	55.0 MPa	5.4 MPa	5.1 MPa

The data is based on controlled laboratory tests as per our quality assurance procedures. Variations can be expected under prevailing site conditions.

Directions for Use: All equipment to be grouted must be free of grease, oil and dirt and the concrete surface must be scabbled, cleaned and be wet saturated for 24 hours prior to grouting. Do not mix more grout than can be used in + 30 minutes. Once the grout has stiffened, do not re-temper by adding water.

Hot and Cold Temperature: Temperatures of both the grout and all elements coming into contact with the grout should be in the range of 10°C to 26°C. Do not grout in freezing conditions. If outside this range special information on high and low temperature grouting Pasiffire SD Projects (Pty) Ltd' Field Representative.

Curing: Cure all exposed areas of grout with MULTICURE 300 C or MULTICURE 200 curing compounds or keep saturated for at least 10 days.

Watchpoints

- * Site and laboratory tests should be determined on desired placing consistency rather than strictly on the water content. This must be established prior to placing the grout.
- * Always place grout from one side only. Do not pour grout from both sides as this will result in entrapment of air creating a gap (air pocket) between the underside of bedplate and grout
- * Do not use contaminated water or water in an amount or at a temperature that will produce bleeding, segregation delayed hardening and low strengths.



Building Stronger. Protecting Longer.



+268 7602 6985



www.pasiffire.com



info@pasiffire.com



Matsapha Industrial
Site, Eswatini

TECHNICAL DATA SHEET

MULTIGROUT 801 GP

PAS-TDS-GRT-003

Packaging

Supplied in 25kg double lined moisture resistant bags

Specification Clause

All grouting shall be carried out where indicated using MULTIGROUT 801 GP non-shrink flowable and high ultimate strength grout as supplied by Pasiffire SD Projects (Pty) Ltd to the following specification:

- * To comply with CRD-C 226-80 and ASTM C109-80 specifications
- * Cure all exposed grout with MULTICURE 300 C / 200 C curing compound
- * The grout shall be mixed and used strictly in accordance with the manufacturer's recommendations

Quality Assurance

Pasiffire SD Projects (Pty) Ltd production and testing programmes comply with local and international testing standards. These stringent testing requirements also comply with CRD-C 226-80 and ASTM C 109-80 specifications .

Updates: This data sheet supersedes all previous issues prior to this date: 01/11/98

The information contained herein is based on our current knowledge and experience. It is the user's responsibility to ensure that the product is suitable for the intended application. Pasiffire SD Projects (Pty) Ltd reserves the right to change product specifications without prior notice.

FOR PROFESSIONAL USE ONLY

Page 2 of 2